

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

85423

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 07/06/2012 **Start Qty:** 40.00 ***40***

Cust Item ID:

Required Date: 14/06/2012 **Req'd Qty:** 40.00 ***40***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

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Work Order ID 85423

85423

Page 3

June-07-12 2:40:22 PM

Item ID: D2617-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Spacer

Stop ***NS2***

Start Date: 07/06/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 40.00

40

Customer:

Reference:

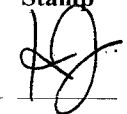
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

12/6/11 

ms
12-06-14

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Picklist Print

June-07-12 2:40:25 PM

Page 1

Work Order ID: 85423

85423

Parent Item: D2617-5

D2617-5

Parent Item Name: Spacer

Start Date: 07/06/2012

Required Date: 14/06/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP H04.07.14Reformat; added step 5KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	214.3730	0.0195	0.821053			

M6061T6T0 500W 058

**

SL 12-06-09

6061-T6 RD Tube .500 x.058W

Location

Loc Qty

Loc Code

MAT014

214.373

117084

23.242

117890

0.1

119160

1.914

120935

189.117

1-83

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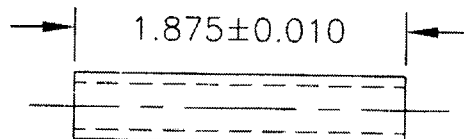
NOTE: Date & initial all entries



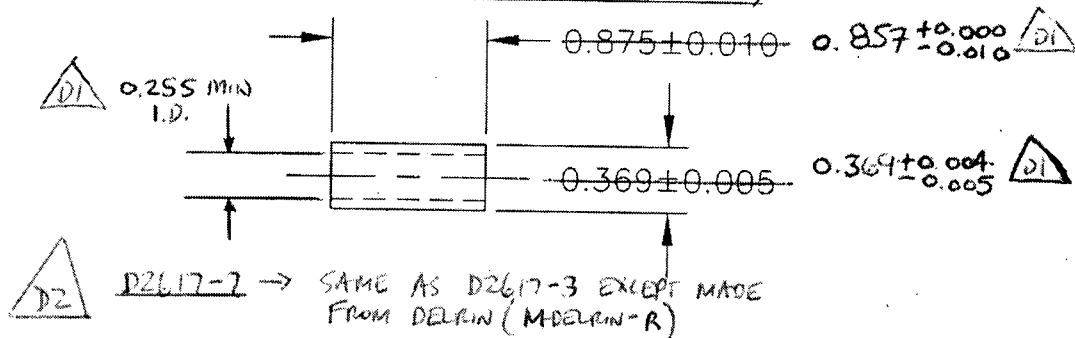
DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2617	REV. D SHEET 1 OF 1
DATE 01.07.04		TITLE BUSHING	SCALE 1:1

D2	04.24.10 #CP	ADD D2617-7	A	96.10.08	NEW ISSUE
			B	97.05.08	.875 WAS 1.125
			C	97.06.04	0.369 DIA WAS 0.375
			D	01.07.04	ADD MAT'L SPEC AND TOL./DIM. NOTE
			D1	04.07.12	CORRECT TOLERANCE (NCR 779)

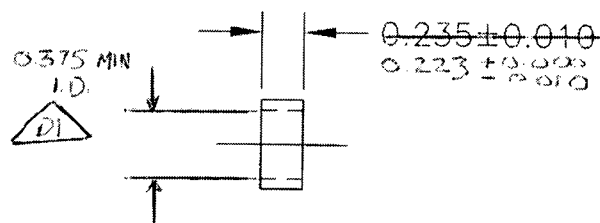
D2617-1 (0.375 OD x 0.058 WALL)



D2617-3 (0.375 OD x 0.058 WALL)



D2617-5 (0.500 OD x 0.058 WALL)



RELEASED
01.07.05 #

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 85423467
12/06/07

NOTES:

- 1) MATERIAL: 5052-H32 (QQ-A-225/7 OR WW-T-700/4)
OR 6061-T6 (QQ-A-225/8, QQ-A-200/8, OR WW-T-700/6)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: ACID ETCH, ALODINE PER QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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